# DEERING, ALASKA,

### **USA**

Client: Village Safe Water, Alaska Country: ALASKA, USA Length of Pipe: 1.68 km No. of Valves: 53 Volume of Flow: 8 litres / second Specialist Feature: Operation in arctic conditions



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Deering is situated 800km North West of Anchorage. This small village consisting of some fifty houses, a school and a laundry sits on a narrow peninsular with the sea on one side and a small river estuary on the other. There are no roads leading to or from Deering so approach to the village has to be made by sea or air. A vacuum system was chosen to serve this village because of its versatility, ease of installation and its ability to transport the relatively low flows of sewage from the individual properties at high speed through small bore pipes to the vacuum collection station without the danger of the sewage freezing. The foam insulated polyethylene pipes were installed just above the permafrost. Glycol trace heating was installed to the foam, this is designed to stop the pipes freezing during the winter months when the temperatures can get as low as minus 50°C.

The electric supply to the village is provided by a small generator, so a new generator dedicated to supplying the power required by the vacuum system was also provided. The installation of the system commenced in 1997, however, work quickly came to a stop when the civil contractor uncovered the remains of an old village, many artefacts were discovered some inches below the surface during the excavation of the pipe trench. A team of archaeologists quickly set up a laboratory in Deering to examine and preserve the artefacts. This was a very slow process which resulted in no further pipe work being installed that year. In 1998 work recommenced but once again progress was slow.



The archaeologists were in attendance during all excavation works in order to avoid valuable artefacts and information being lost. By the winter of 1998 some 25 houses and the school had been successfully connected to the now operational vacuum station. The interface valves were commissioned by Iseki and the system was put into operation for use during the winter months. In April 1999 work commenced to connect the remaining 25 houses and the laundry to the system, this work was completed by the end of October and Iseki commissioned the new Interface Valves. All houses in the village were fitted with an Iseki Interface Valve and small collection tank. These were installed in the bathrooms of the houses which were refurbished at the same time.

#### Vacuum Pipework

Over 1500m of Polyethylene pipe were installed. Pipe sizes ranging from Ø90mm to Ø160mm.

#### **Summary**

As a result of the vacuum system being installed the residents of Deering can now take their drinking water from the river without the danger of it being contaminated by sewage which was previously disposed of by hand into the sea around the estuary.

## Possible Applications of Iseki Redivac's Vacuum Technol-

ogy

Rural community sewerage schemes Industrial developments Supply bases Housing developments / compounds Hazardous waste collection Airports & military installations Beach developments Remote villages

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Deering Main road



Vacuum Station



Toilet with Iseki Vacuum Valve installed in sump